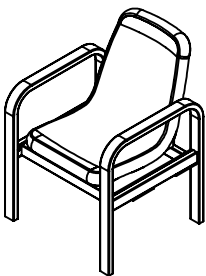




VersaFrame Single Seat Assembly Instructions



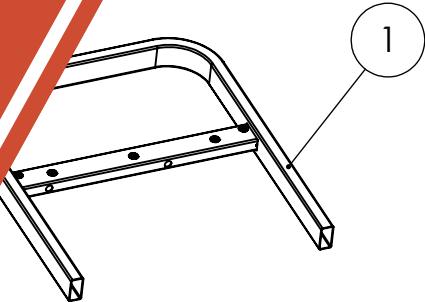
Model Number
VFB1-XXX-XXXX

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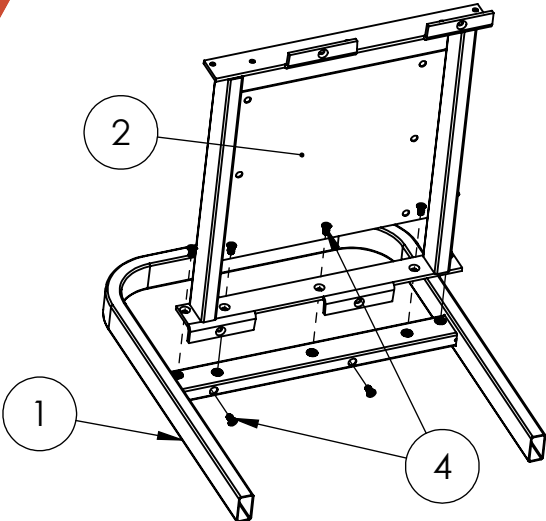
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Tools Needed
1	2	060-313-XX	STEEL FRAME, VERSAFRAME, END ARM	Low RPM Variable Speed Drill
2	1	060-317-XX	STEEL FRAME, VERSAFRAME, SEAT	T-40 Torx® Bit
3	1	040-30XXX	BOULDER SEAT	
4	14	021-001	SCREW, MACHINE 5/16"-18 X 1/2", TORX® T40, BLACK OXIDIZED ZINC PLATE	
5	6	021-051	SCREW, MACHINE 5/16"-18 X 1/2", TORX® T40, ZINC PLATE	

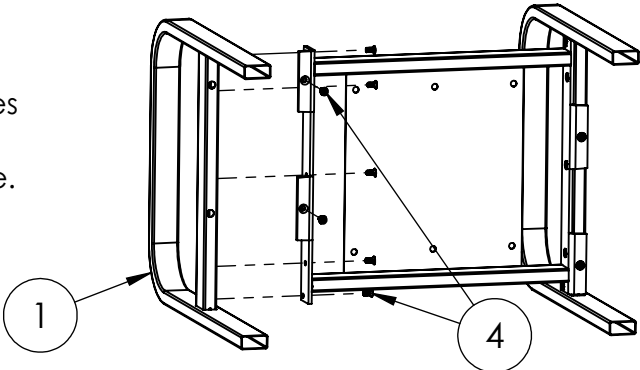
STEP 1. Carefully unpack all components and lay them out flat on a clean, non-abrasive surface. Confirm that the screw holes are located on just one side of the end arm midrail, position one end arm flat (1), ensuring that the screw holes on the midrail are facing up.



STEP 2. Align the seat frame (2) with the end arm (1), placing it underneath and matching the screw holes. Secure the seat frame to the end arm with screws (4), starting with the screws closest to the end arm and moving outward. Use screws (1) and 2 to secure the seat frame to the end arm.



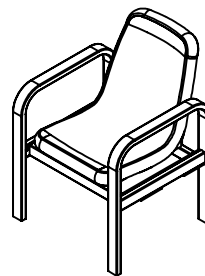
STEP 3. Rotate the two-piece assembly 90 degrees such that the solid tube of the seat frame faces upwards, with the arm now positioned at the side. Repeat Step 2 for the opposite arm (1).





VersaFrame Single Seat Assembly Instructions

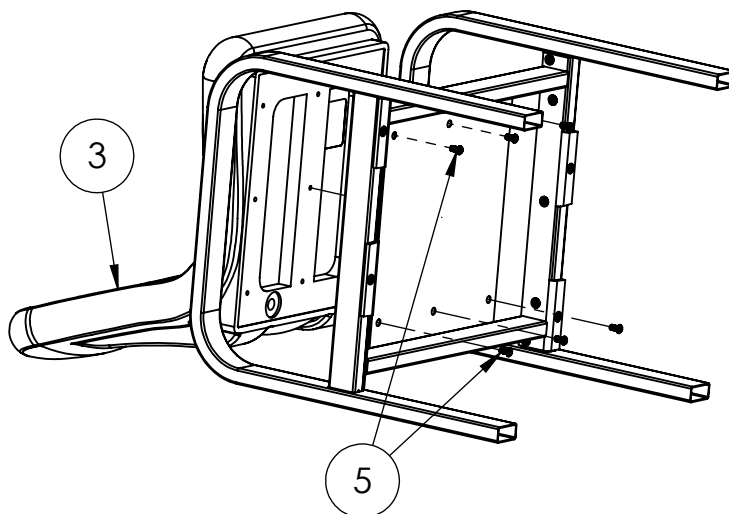
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STEP 4. Position the molded seat (3) down on the backrest, between the arms. Carefully lift the molded seat to align the holes in the seat with those on the seat frame plate. First, attach the molded seat using screws (6) across the top row. Avoid tightening any screws completely until all screws are in place. Tighten screws while ensuring the underside pocket of the molded seat rests flush against the seat frame plate. Repeat steps 9 and 10 to install additional seats.



OPTIONAL BRACKET CUFF RING

STEP 1. Determine which corner you want to place the Bracket cuff ring. From your selected corner, remove one screw (5) from underneath the seat (2) and another from the midrail (5). Attach the Bracket Cuff Ring (7), then reinsert the screws you removed to finish the assembly.

ITEM NO.	PART NUMBER	DESCRIPTION
7	060-318-XX	Bracket Cuff Ring

